

Contents Summary

1.Product Details	Page 2
2.Ingredient Declaration	Page 2
3.Allergen Information	Page 3
4.Other Information	Page 4
5.Suitable for Information	Page 4
6.Nutrition Information	Page 5
7.Finished Product Standards	Page 5
8.Finished Product Micro Testing	Page 5
9.Finished Product Chemistry Testing	Page 6
10.Storage Information & Shelf Life Information	Page 6
11.Packaging Information	Page 6
12.Coding Information	Page 6
13.Availability	Page 7
14.Declaration	Page 8

DOCUMENT REF:	ISSUE No.:	ISSUE DATE:	AUTHORISED BY:	Page
3.6.2 Finished Product Specification	02	14/04/2022	M. Graham	1 of 8



1. Product Details

Product Name	Birchall Chai Tea - 25 Enveloped Plant-Based Tea Bags
Product Description	Chai tea packed into tea bag with attached yarn & tag and wrapped into envelope
Product Code	FTC-T&E-6X25
Barcode Information	Unit barcode: 5021418004119 Case barcode: 5021418004126
Packed in	UK
Spec. Version Number	1

2. Ingredient Declaration

Ingredients	%	Country of Origin	
Black Tea	40	Kenya, Rwanda, Uganda, Malawi, Tanzania	
Rooibos	30.6	South Africa	
Cinnamon	10.2	Vietnam, Sri Lanka, Indonesia, China	
Ginger	7.2	China, Nigeria, Vietnam, Indonesia, Napal	
Liquorice Root	4.8	Uzbekistan, Georgia, Kazakhstan	
Anise	3	Hungary, Turkey, Syria, Spain, Egypt, Russia, Germany	
Cardamon	2.4	Nigeria	
Cloves	1.8	Madagascar, Sri Lanka, Indonesia, Comoros	
On pack ingredient declaration (including allergen declaration)	Black Tea, Rooibos, Cinnamon, Ginger, Liquorice Root, Anise, Cardamon, Cloves		

DOCUMENT REF:	ISSUE No.:	ISSUE DATE:	AUTHORISED BY:	Page
3.6.2 Finished Product Specification	02	14/04/2022	M. Graham	2 of 8



3. Allergen Information

Allergen	Presence of the allergen in the product	Declared	Label Declaration	Source	Comments
Celery (and Celeriac)	Absent	No	n/a	n/a	
Cereals containing Gluten	Absent	No	n/a	n/a	
Crustaceans	Absent	No	n/a	n/a	
Eggs	Absent	No	n/a	n/a	
Fish	Absent	No	n/a	n/a	
Lupin	Absent	No	n/a	n/a	
Milk/Dairy	Absent	No	n/a	n/a	
Molluscs	Absent	No	n/a	n/a	
Mustard	Absent	No	n/a	n/a	
Nuts	Absent	No	n/a	n/a	Nut free site
Peanuts	Absent	No	n/a	n/a	Peanuts free site
Sesame	Absent	No	n/a	n/a	
Soybeans	Absent	No	n/a	n/a	
Sulphur Dioxide	Absent	No	n/a	n/a	

DOCUMENT REF:	ISSUE No.:	ISSUE DATE:	AUTHORISED BY:	Page
3.6.2 Finished Product Specification	02	14/04/2022	M. Graham	3 of 8



4. Other Information

This product contains	Present in the product	Declared	Label Declaration	Source	Comments
Additives	No	No	n/a	n/a	
Preservatives	No	No	n/a	n/a	
Natural Colours	No	No	n/a	n/a	
Artificial Colours	No	No	n/a	n/a	
Flavour Enhancers	No	No	n/a	n/a	
Sweeteners	No	No	n/a	n/a	
HVP (Hydrolysed Vegetable Protein)	No	No	n/a	n/a	
Natural Flavouring	No	No	n/a	n/a	
Flavouring Substances	No	No	n/a	n/a	
Animal Product	No	No	n/a	n/a	
Alcohol	No	No	n/a	n/a	

5. Suitable For:

Suitable For	Suitable For	Comments
This product suitable for Coeliacs	Yes	
This product suitable for	Yes	
Vegetarians		
This product suitable for Vegans	Yes	
This product suitable for people	Yes	
suffering with diabetics		
This product suitable for Kosher	Yes	Not certified
diet		
This product suitable for Halal diet	Yes	Not certified
Is the product organic	No	

DOCUMENT REF:	ISSUE No.:	ISSUE DATE:	AUTHORISED BY:	Page
3.6.2 Finished Product Specification	02	14/04/2022	M. Graham	4 of 8



6. Nutrition Information:

Nutrient	Per 100g	Per tea bag (g)	Method
Energy (kJ)	4.2	0.11	Calculated
Energy (kcal)	0.84	0.02	Calculated
Fat (g)	0	0	Calculated
Of which saturates (g)	0	0	Calculated
Carbohydrate (g)	0.42	0.01	Calculated
Sugar (g)	0	0	Calculated
Protein (g)	0	0	Calculated
Salt (g)	0	0	Calculated

7. Finished Product Standards:

Finished Product Standards	Please see 3.6.2b QAS
Finished Product Weight	Please see 3.6.2b QAS

8. Finished Product Micro Standard

Test	Target	Unacceptable	Method	Frequency
Aerobic Plate Count	$\leq 10^7 / g$	>10 ⁷ / g	Analytical	Based on risk
				assessment
Yeasts	$\leq 10^4 / g$	>10 ⁴ / g	Analytical	Based on risk
				assessment
Moulds	$\leq 10^5 / g$	>10 ⁵ / g	Analytical	Based on risk
				assessment
E. Coli	$\leq 10^2 / g$	>10 ² / g	Analytical	Based on risk
				assessment
Salmonella	Absent in	Detected	Analytical	Based on risk
	125g			assessment

DOCUMENT REF:	ISSUE No.:	ISSUE DATE:	AUTHORISED BY:	Page
3.6.2 Finished Product Specification	02	14/04/2022	M. Graham	5 of 8



9. Finished Product Chemistry Standards

Test	Target	Unacceptable	Method	Frequency
Metal Cadmium (Cd)	Max 1.0 mg / kg	>1.0 mg / kg	Analytical	Based on risk
				assessment
Lead (Pb)	Max 5.0 mg /kg	>5.0 mg /kg	Analytical	Based on risk
				assessment
Aflatoxin B ₁	Max 2	>2 μg /kg	Analytical	Based on risk
	μg / kg			assessment
Aflatoxin B ₁ , B ₂ , G ₁ , G ₂	Max 4	>4 μg /kg	Analytical	Based on risk
(as sum)	μg / kg			assessment
Pesticides	Within UK & EU	Out of UK & EU	Analytical I	Based on risk
	legislation limits	legislation limits		assessment

10. Storage Information & Shelf Life Information

Storage Instructions	Dry, ambient, away from direct sunlight and strong odours
Total Shelf Life	3 years
Minimum Shelf Life on Delivery	6 months
Shelf Life once opened, if stored as per storage instructions	Until displayed date code

11. Packaging Information

Component	Material	Recyclable / Compostable
Tea paper	Blend of abaca and selected cellulosic fibres	Compostable
Tea yarn	Cotton	Compostable
Tag	Paper	Recyclable
Envelope	Paper with compostable film	Recyclable
Outer case	Carton	Recyclable
Outer case label	Paper	Recyclable

12. Coding Information

Product code method	Printed date code and batch details or applied label with printed date and batch details
Product code location	At the bottom of the unit / on side
Traceability code	Batch number or B/N
Coding example	BBE: 05/2022
	B/N 12345

DOCUMENT REF:	ISSUE No.:	ISSUE DATE:	AUTHORISED BY:	Page
3.6.2 Finished Product Specification	02	14/04/2022	M. Graham	6 of 8



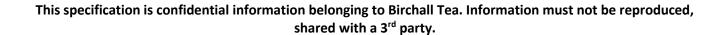
13. Available as:

Code	Description	Units per Case	Tea bags per Unit	Unit Weight (g Net)	Case Weight (g Net)
n/a	n/a	n/a	n/a	n/a	n/a

DOCUMENT REF:	ISSUE No.:	ISSUE DATE:	AUTHORISED BY:	Page
3.6.2 Finished Product Specification	02	14/04/2022	M. Graham	7 of 8



DECLARATION



Specification completed by

Viktorija Ulianskaite Quality Assurance Manager

Completion / Review date

12/09/2022

DOCUMENT REF:	ISSUE No.:	ISSUE DATE:	AUTHORISED BY:	Page
3.6.2 Finished Product Specification	02	14/04/2022	M. Graham	8 of 8